

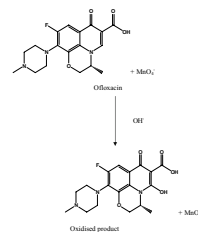


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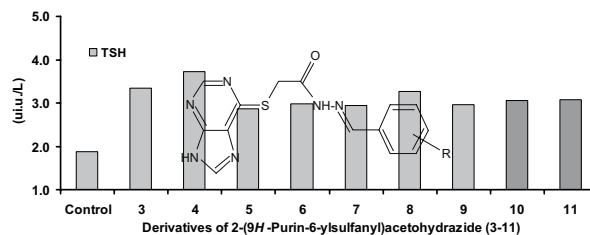
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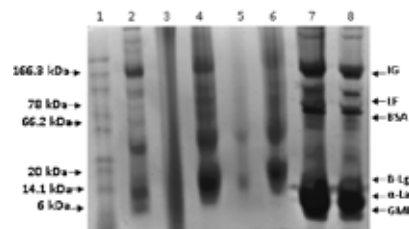
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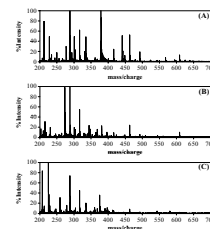
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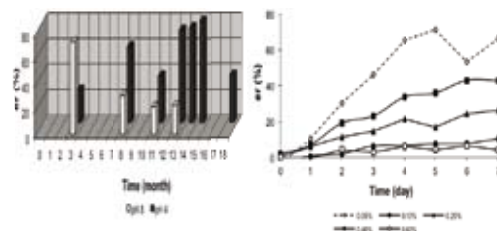
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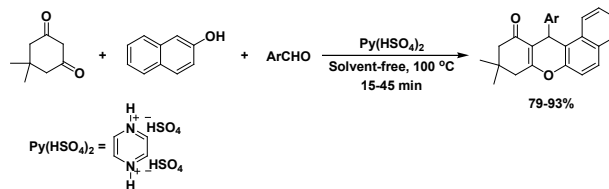
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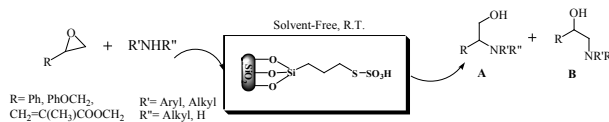


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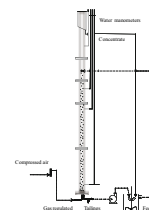
Table I. Box Wilson Experimental Design.

Run	Temperature (°C)	Time (min)	Yield (%)	Yield (%)	Yield (%)
1	25	15	22	11	21
2	25	15	22	11	21
3	25	15	22	11	21
4	25	15	22	11	21
5	25	15	22	11	21
6	25	15	22	11	21
7	25	15	22	11	21
8	25	15	22	11	21
9	25	15	22	11	21
10	25	15	22	11	21
11	25	15	22	11	21
12	25	15	22	11	21
13	25	15	22	11	21
14	25	15	22	11	21
15	25	15	22	11	21
16	25	15	22	11	21
17	25	15	22	11	21
18	25	15	22	11	21
19	25	15	22	11	21
20	25	15	22	11	21
21	25	15	22	11	21
22	25	15	22	11	21
23	25	15	22	11	21
24	25	15	22	11	21
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29	25	15	22	11	21
30	25	15	22	11	21
31	25	15	22	11	21
32	25	15	22	11	21
33	25	15	22	11	21
34	25	15	22	11	21
35	25	15	22	11	21
36	25	15	22	11	21
37	25	15	22	11	21
38	25	15	22	11	21
39	25	15	22	11	21
40	25	15	22	11	21

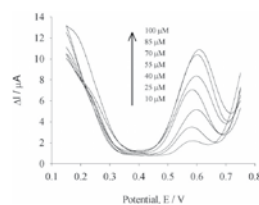
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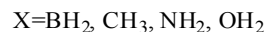
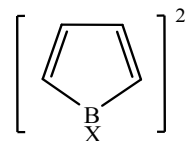
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